



Date: Monday, 12/05/2008 2:37:36 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	REPLACEMENT GLARESHIELD KIT
<b>Job Number</b> :	39207		
<b>Estimate Number</b> :	13307		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412776011
<b>This Issue</b> :	12/05/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D412-776 PROTO
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	PROTO
	<b>Type</b> :	<b>Material</b> :	
	R & D SM/MED FAB	<b>Due Date</b> :	13/05/2008
<b>Written By</b> :		<b>Qty:</b>	1
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A 08.05-12 new issue DD verified by: LL		

## Additional Product

**PROTOTYPE**

Job Number:



**Seq. #:**      **Machine Or Operation:**      **Description :**      **FOR ENGINEERING USE ONLY**

1.0      DC      DOCUMENT CONTROL



**Comment:** Photocopy bluefile & type labels per PPP D412-776-011      CHG001

2.0      PACKAGING 1      PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0      D3690041      Glareshield Assembly



**Comment:** Qty.: 1.0000 Each(s)/Unit      Total : 1.0000 Each(s)  
 Glareshield Assembly  
 batch: 38892

AS 08/05/13 x1

4.0      D3699041      Support Assembly



**Comment:** Qty.: 1.0000 Each(s)/Unit      Total : 1.0000 Each(s)  
 Support Assembly  
 batch: 38872

New Batch

AS 08/05/13 x1

5.0      D3699042      Support Assembly



**Comment:** Qty.: 1.0000 Each(s)/Unit      Total : 1.0000 Each(s)  
 Support Assembly  
 batch: 38873

New Batch

AS 08/05/13 x1



Date: Monday, 12/05/2008 2:37:36 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 39207

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN33A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Bolt  
batch: M107178

7.0

AN35A

Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)  
Bolt  
batch: M100188

8.0

AN960JD10L

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)  
Washer  
batch: M104885

9.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washers  
batch: M105953

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08.05.13 / 5 08.05.13 (+1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and pack for shipping as per PPP D412-776-011  
Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_

PROTOTYPE

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.05.14 Prototype

Job Completion



00235X

08.05.23

**4. WEIGHT AND BALANCE**

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

**5. PARTS LIST**

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
4	AN970-3	WASHER

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
08.04.17 GP

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-776

Job #: 00235

Date: 08.05.12

Product Name: Glareshield

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D412-776-011	Replacement Glareshield Kit	08.05.12	N	08.05.12	per IIN-D412-776	